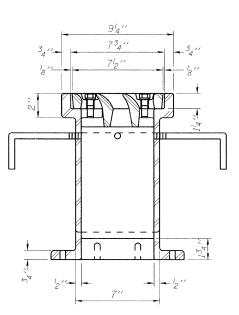


SECTION A-A See Sheet S10 for scupper location relative to parapet.



SECTION B-B

Drill and tap 8 holes for 5"-13 bolts on a 95" ♦ bolt circle. (2 blind holes are 1^{l_4} " deep, 6 thru holes)

VIEW C-C

7'' O.D.

DOWNSPOUT

11" O.D.

6" I.D.

All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B.

Bolts, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according to AASHTO M 232.

Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam.

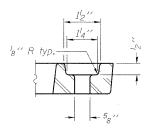
As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard Specifications.

Structural steel weldments of equal sections and of the same configuration may be substituted for the cast iron scupper frame. Fillet or full penetration welds shall be used for the weldments. Details shall be submitted to the Engineer for approval. Structural steel weldments shall not be substituted for the cast iron scupper grate. Structural steel frames and downspouts shall be galvanized according to AASHTO M111.

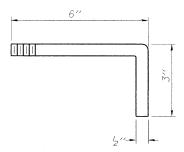
The Contractor shall take appropriate measures to assure that Protective Coat is not applied to the scupper.

Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts, Washers and Nuts including complete installation of the scupper shall be paid for at the contract unit price each for Drainage Scupper, DS-12.

Alternate fiberglass downspout conforming to ASTM D 2996 with a short-time rupture strength hoop tensile stress of 30,000 psi min. may be used in lieu of the cast iron or steel equivalent.



BOLT HOLE DETAIL



ANCHOR STUD DETAIL

BILL OF MATERIAL

ITEM		UNIT	QUANTITY
Drainage	Scupper, DS-12	Each	2

DS-12

7-1-10

ENTRAN	USER NAME = 2sayerb	DESIGNED	-	TWO	REVISED	-
		CHECKED -	-	BHS	REVISED	*
	PLOT SCALE = N/A	DRAWN		TWO	REVISED	
	PLOT DATE = 8/5/2011	CHECKED -	-	GSP	REVISED	Am.

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** DRAINAGE SCUPPER, DS-12 STRUCTURE NO. 016-1015 SHEET NO. S15 OF 36 SHEETS

TOTAL SHEE SHEETS NO. SECTION соок 1112.1B CONTRACT NO. 60863 FED. ROAD DIST. NO. 1 | ILLINOIS FED. AID PROJECT